SCREEN-SOL ROTO

Code: AM100008

PRODUCT DESCRIPTION

Photo-emulsion for the realization of rotary textile cylinders

APPLICATION FIELDS

Photo-emulsion indicated for: Textile water based inks for roto-printing

GENERAL & TECHNICAL FEAUTURES

- ROTARY photo-emulsion
- Colour: Red or Blue
- To be sensitized with Chrome Salt
- Excellent mechanical and chemical resistance
- Excellent definition
- It could be exposed through FILM, WAX JET and LASER ABLATION (CO₂) engraving systems
- Solid content: 39%
- Viscosity: about 15.000 cps (25 °c)

SENSITIZE

Stir thoroughly and, slowly, add 10% Dichromate Solution*, mixing until homogenous. Dilute with distilled water according to the method of application.

APPLICATION

 Machine application, single squeegee from top to bottom.

Dilute with 30-35% of distilled water. Speed 10-12 min/mt.

 Machine application, double squeegee from top to bottom.

Dilute with maximum 5% of distilled water.

Speed 1-1,30 min/mt.

Manual application, from bottom to top.
Dilute with 10-15% of distilled water.

After dilution leave for a few hours to let off air bubbles. Apply **SCREEN–SOL ROTO** on clean, degreased and dry cylinders.

Pot life of the sensitized emulsion: 48 hours.

DRYING

25-30°C for at least 1 hour.

If the cylinders are stored in a cold and dark place they can be used for maximum 24 hours after emulsion application and drying.

EXPOSURE

The exposure time depends on the quantity of photoemulsion applied and on the design.

This photo-emulsion is indicated for engraving with the following systems:

- Film
- Wax Jet
- LASER ABLATION (CO₂) systems

DEVELOPMENT

In water at room temperature. Clean the inside of the cylinder with a wet sponge and wash with a shower inside and outside thoroughly.

Then place the cylinder in an oven to dry at maximum 35°C or leave it at room temperature until is completely dried.

POLYMERIZATION



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Amex srl gives the a/m suggestions as guidelines for the customer and assumes no liability direct or indirect for any improper use. It is the user's responsibility to determine the suitability of the product to the intended use according to working conditions.

In the oven at 180-200°C for at least 1 hour. Time and temperature effective.

RECLAMING

Is possible only if the cylinder before polymerization, using the specific product (**SCREEN-CHEM STRIP**).

SHELF-LIFE

If stored in its original container at a temperature between 15 and 25°C **SCREEN -SOL ROTO** will preserve its features for about 1 year from the date of production.

- 1. It is recommended to test the performance of the product before starting the application.
- 2. The sensitizer must be stored at a temperature of about 5°C. In these conditions, the product has a shelf-life of about 1 year.
- 3. The sensitized emulsion, if stored at a temperature of about 4°C 10°C, has a pot life of 48 hours.

*Dichromate Solution is made with 90% Distilled Water and 10% Sodium Dichromate.

SPECIAL INSTRUCTIONS:

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